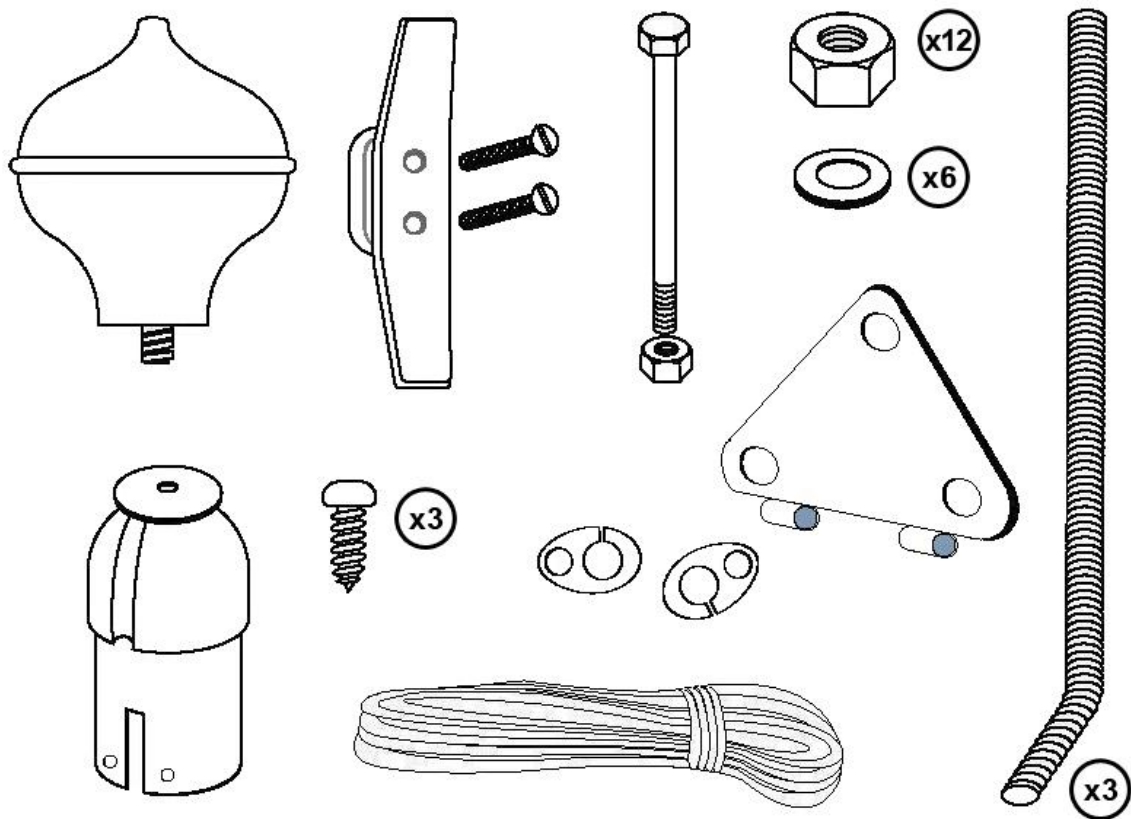


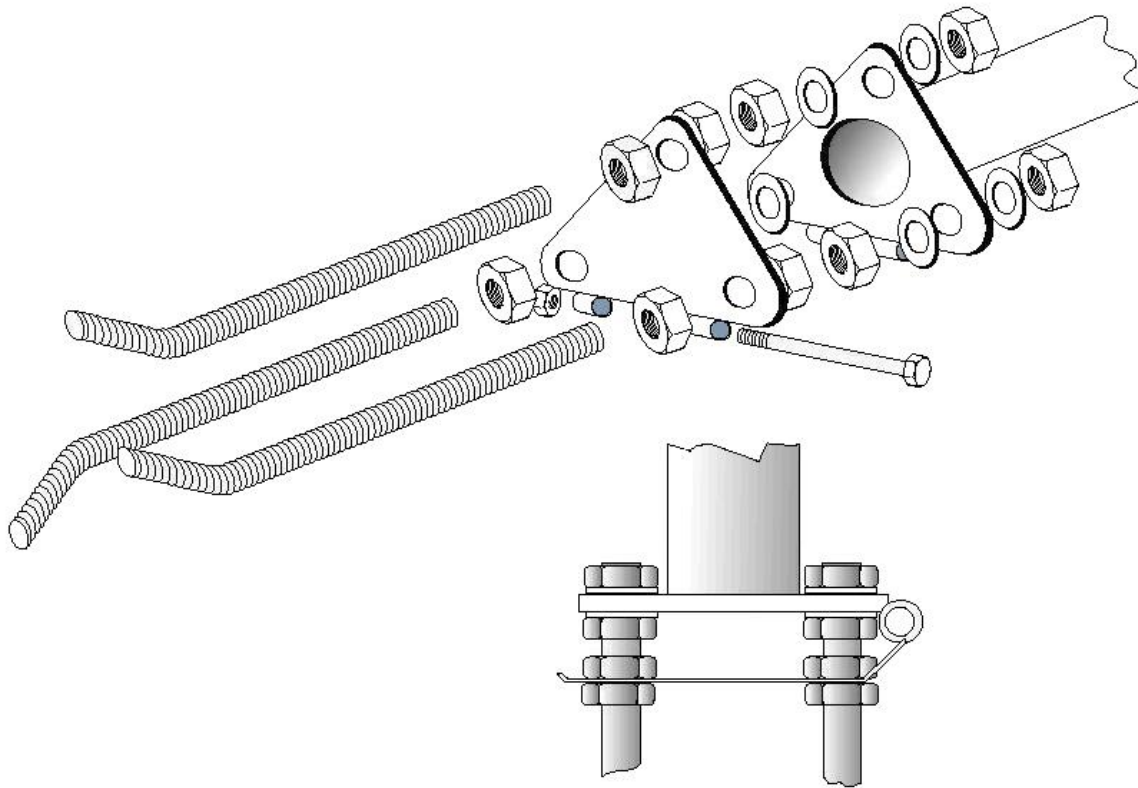
FLAGPOLE MOUNTING

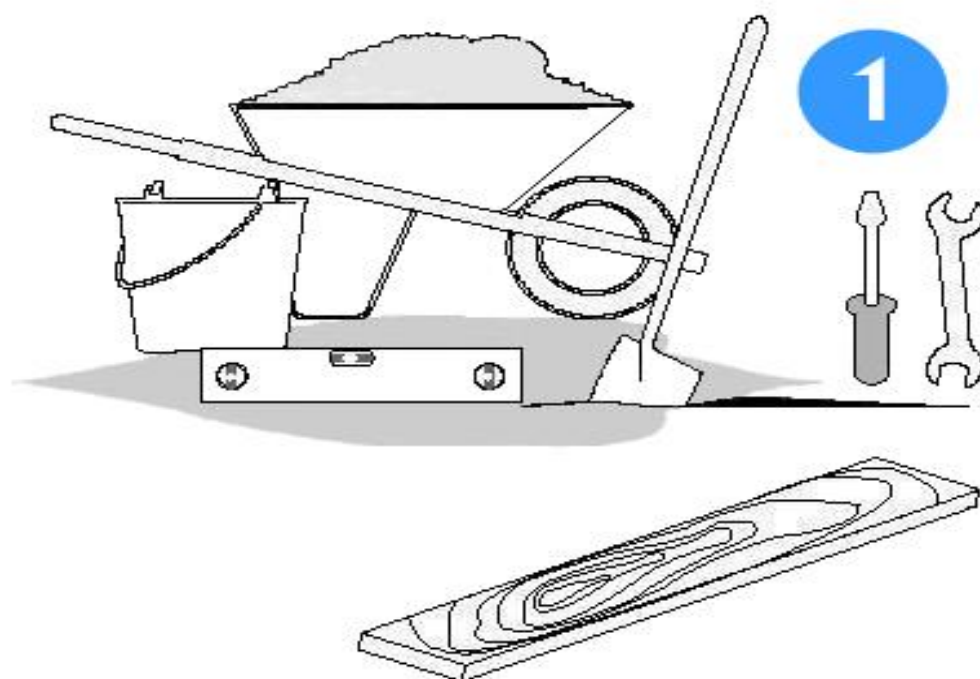
Basic preparation on how to assemble a flagpole with external halyard.

OVERVIEW



FOUNDATION ASSEMBLY

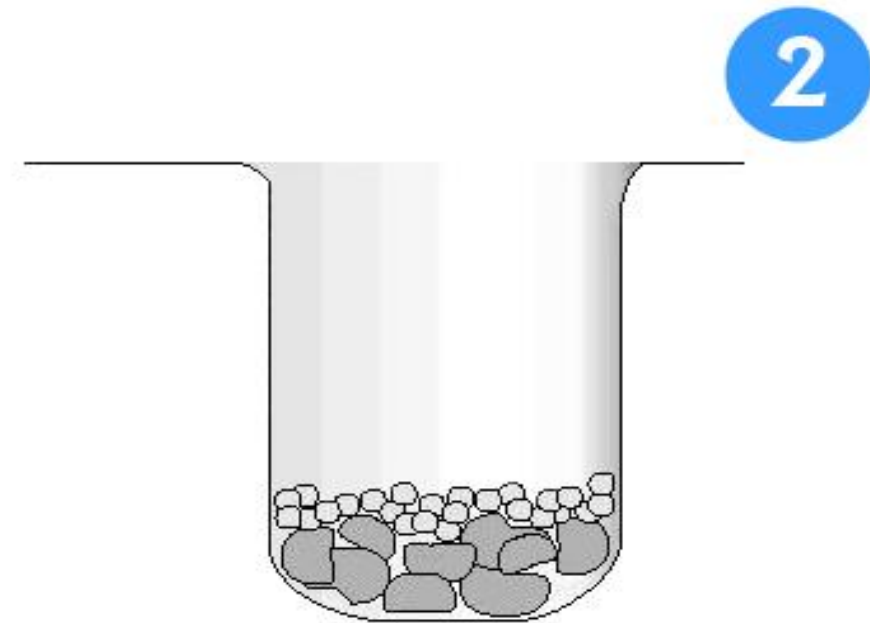




KUKA D.O.O.

1. PREPARATION

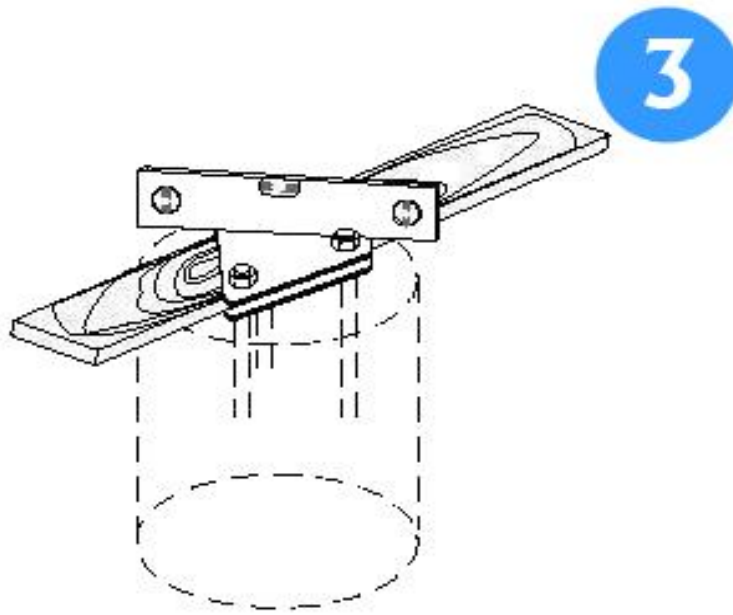
- Gravel (Draining)
- Sand
- Cement
- Shovel
- Leveling Board
- Level Bar
- Screwdriver and wrench



KUKA D.O.O.

2. DIGGING

- Dig until you come to a depth where the land is not going to freeze
- Dimensions are recommended in the table below the last illustration on image #8
- Use gravel for draining

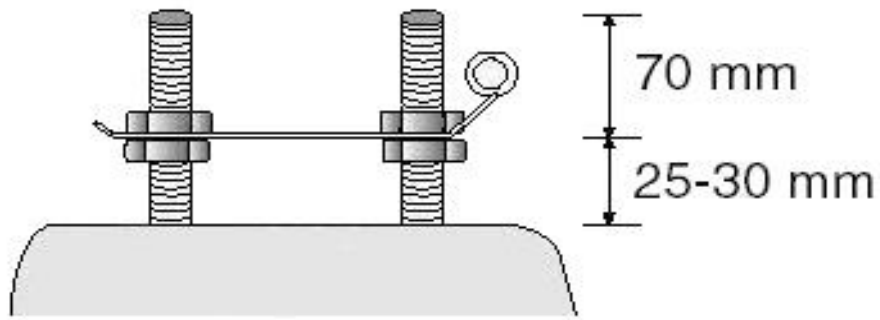


KUKA D.O.O.

3. CEMENTING

- First, we have to place anchors with plate
- Take care about position of the hinges
- Place leveling board above the hole and below the anchor as shown on the picture above

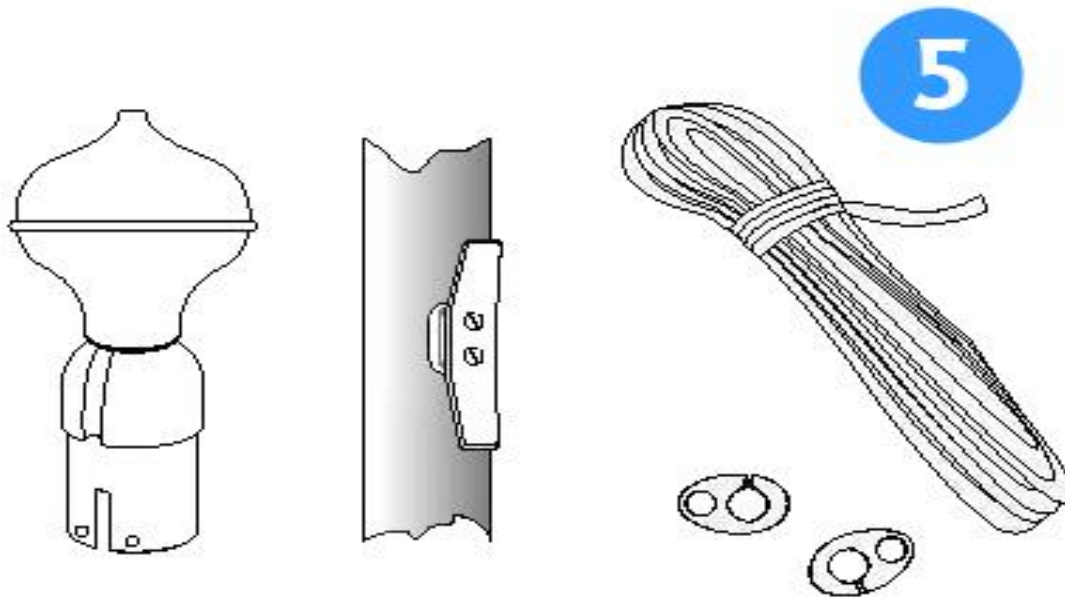
4



KUKA D.O.O.

4. ANCHORS

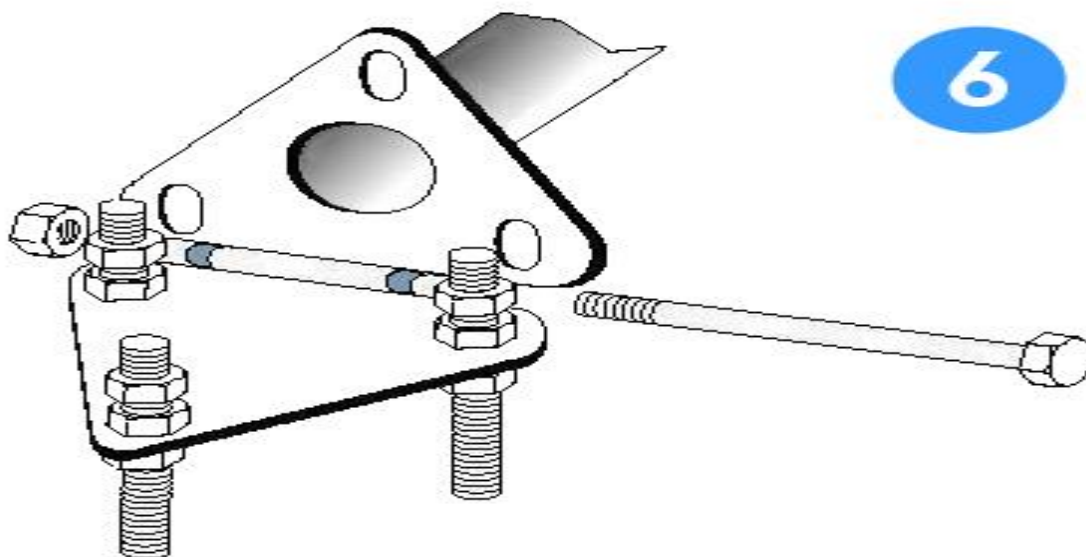
- Pour mortar in the hole. Place the plate with anchors in level with leveling bar
- Shape concrete so that it does not hold the rain water
- The concrete must harden for several days
- Leveling board is removed after 12 hours



KUKA D.O.O.

5. FLAGPOLE PREPARATION

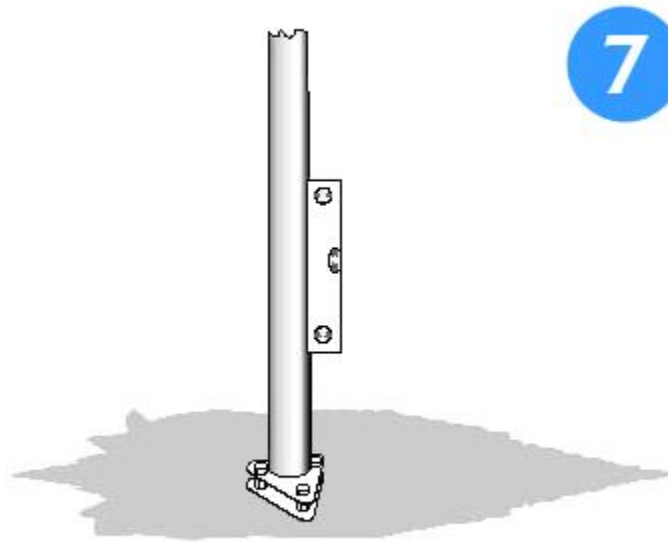
- Mount external halyard on the flagpole
- Mount flagpole top on the top of the flagpole
- Place the rope through cup bracket so it is equally long on both sides
- Attach hooks on both side of the rope



KUKA D.O.O.

6. MOUNTING

- Carefully prepare flagpole and add bolts and nuts in hinge



KUKA D.O.O.

7. FINALIZING

- Raise flagpole upwards using level bar
- If needed, flagpole should be leveled by tightening or releasing of the steel nuts
- After 4-6 weeks, make sure to check bolts. If necessary, tighten them.

8. RECOMMENDED DIMENSION FOR FOUNDATION HOLE

Flagpole Height	Min. Dimensions	
	Depth	Diameter
6-7m	100cm	35cm
8-9m	100cm	35cm
10-12m	120cm	45cm

